



STORM

VR/ VRC/VFF 600 VERTICAL WINDLASS



Contents

| | |
|--|----------------|
| Introduction | page 3 |
| Important Information Safe Operation | |
| Installation | page 4 |
| Installation Instructions | |
| Quick Fit Reference Guide | page 5 |
| Depth of the Chain Locker | page 6 |
| Handy Hints | page 7 |
| Electrical Information | page 7 |
| Circuit breaker | |
| Deck switches | |
| Isolating switch | |
| Batteries | |
| Rotation | |
| Wiring layout | page 8 |
| VR600 & VRC600 | page 9 |
| Operating Instructions and Servicing | |
| Maintenance and Assembly Instructions | page 10 |
| VFF600 | page 11 |
| Operating Instructions and Servicing | |
| Maintenance and Assembly Instructions | page 12 |
| Rope and Chain | page 14 |
| Rope Chain Management System (RCMS) Adjustment | |
| Line Care | |
| Rope/Chain Splice | |
| Troubleshooting | page 15 |
| Water Protection Diagram | page 15 |
| Drawings | |
| Deck Template | |
| Exploded View of VR600 Storm | |
| Exploded View of VR600 Storm with lock pawl | |
| Exploded View of VRC600 Storm | |
| Exploded View of VFF600 Freefall | |
| Solenoid Terminal Warning | |
| Wiring Diagram | |
| Maintenance Schedule | page 21 |
| Warranty and Warranty Registration Card | page 22 |

INTRODUCTION

Thank you for purchasing a Muir Storm Windlass. Muir go to great lengths to develop anchoring systems that not only meet all of your performance and safety requirements, while also being designed with a style and finish that enhances the aesthetics of your vessel. With Muir's commitment to quality and use of superior materials and processes we know you will be pleased with your investment. Rest assured that through correct installation, operation and maintenance, your new Muir Windlass will give you years of reliable performance.

IMPORTANT INFORMATION

To avoid damage to the geardrive, windlass or vessel when bringing the anchor up hard, it is a preferred practice to mark the chain at approximately 5-meter intervals from the anchor, to alert the operator to the anchor position. Alternatively an Auto Anchor can be used.

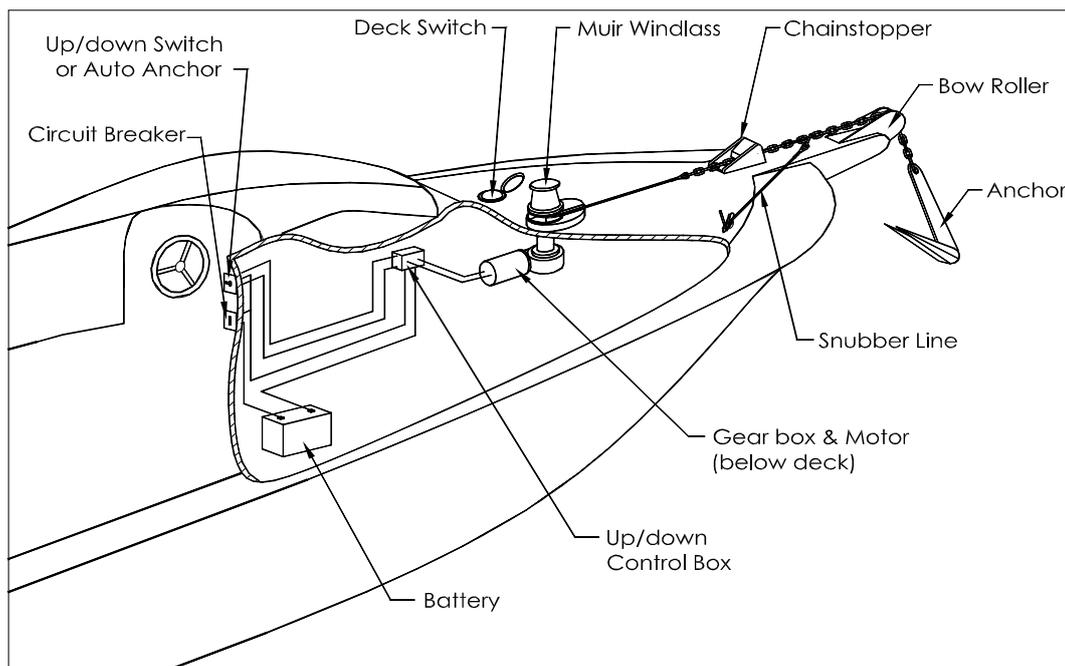
Under no circumstances should the windlass be operated if it is stalled or overloaded.

If anchor retrieval is impaired by high wind, heavy seas or if the anchor is snagged, ease the load by either motoring or sailing slowly forward into the wind with a chain stopping device in place. The rope or chain should be cleated off and the anchor driven out by the engine, otherwise the gearbox or shaft can be damaged.

SAFE OPERATION

- Ensure that hands, feet, hair and clothing are kept clear of the windlass and other loose gear when in operation.
- Ensure no one is swimming nearby as anchor is lowered or retrieved.
- Keep hands well clear of capstan, gypsy, chain and rope.
- The windlass should never be used for lifting people aloft.
- Do not use a windlass as a bollard for mooring, towing or being towed.
- When the windlass is in use or the anchor stowed, always ensure the clutch is tightened with the clutch handle, and a Chainlock, Devil's Claw or Snubber Line is fitted to retain the anchor. The use of these accessories will prevent excessive loads on the geardrive or accidental release of the anchor.

An optional feature on the VR600 is the gypsy locking pawl, which is used to lock the gypsy, by sliding the locking pawl (located on the top of the chain cover) into the gypsy slots (located in the top flange of the gypsy). This will prevent the release of chain when at anchor or when the anchor is stowed.



INSTALLATION INSTRUCTIONS

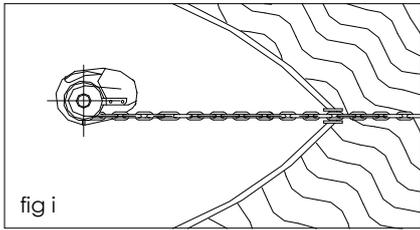


Figure (i)

Locate the windlass centrally fore and aft. Check that the chain leads unhindered to the anchor roller. The chain runs onto the starboard side of the gypsy, wraps around 180° and falls below deck through the chain pipe. Ensure there is sufficient room around the windlass to allow full rotation of the manual clutch handle (if supplied).

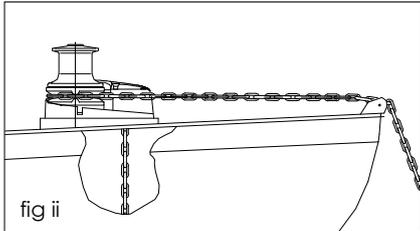


Figure (ii)

The centre height of the gypsy must be in the same plane as the chain lead from the bow roller. If the deck is angled (fore & aft) or curved (port to starboard) a suitably shaped mounting block will be required to spread the load evenly over the deck surface and to mount the windlass base on a level and even footing.

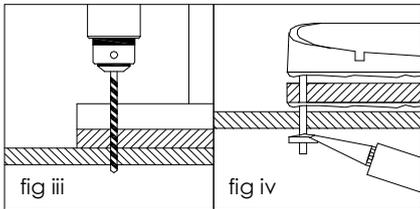
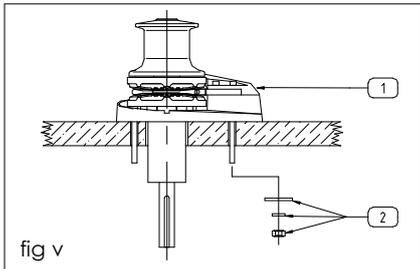


Figure (iii)

Place the shaped mounting block (if required) onto the deck. Using the layout template supplied, mark the mounting centres and cut/drill the holes.

Figure (iv)

Apply an appropriate sealant to the base plate and mounting block (if required) and carefully tighten the nuts and washers onto the threaded studs under the deck. Remove excess sealant.



For aluminium or steel hulled vessels, it is important to insulate the windlass with a non-conductive gasket to avoid corrosion. This also applies below deck for the mounting bolts, nuts and washers.

Where the deck construction is light or of foam sandwich construction, a plywood stiffener of at least 16mm (5/8") thick should be fitted to the underside of the deck to spread the load and to prevent the bolts from pulling through the deck. Large diameter washers on the underside of the stiffener assists to spread the load.

Figure (v)

1. Mount the windlass from above as shown.
2. From below, place washers and nut onto each stud and tighten.

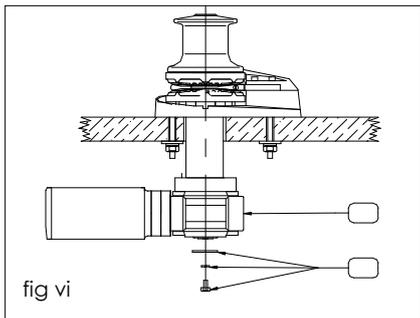


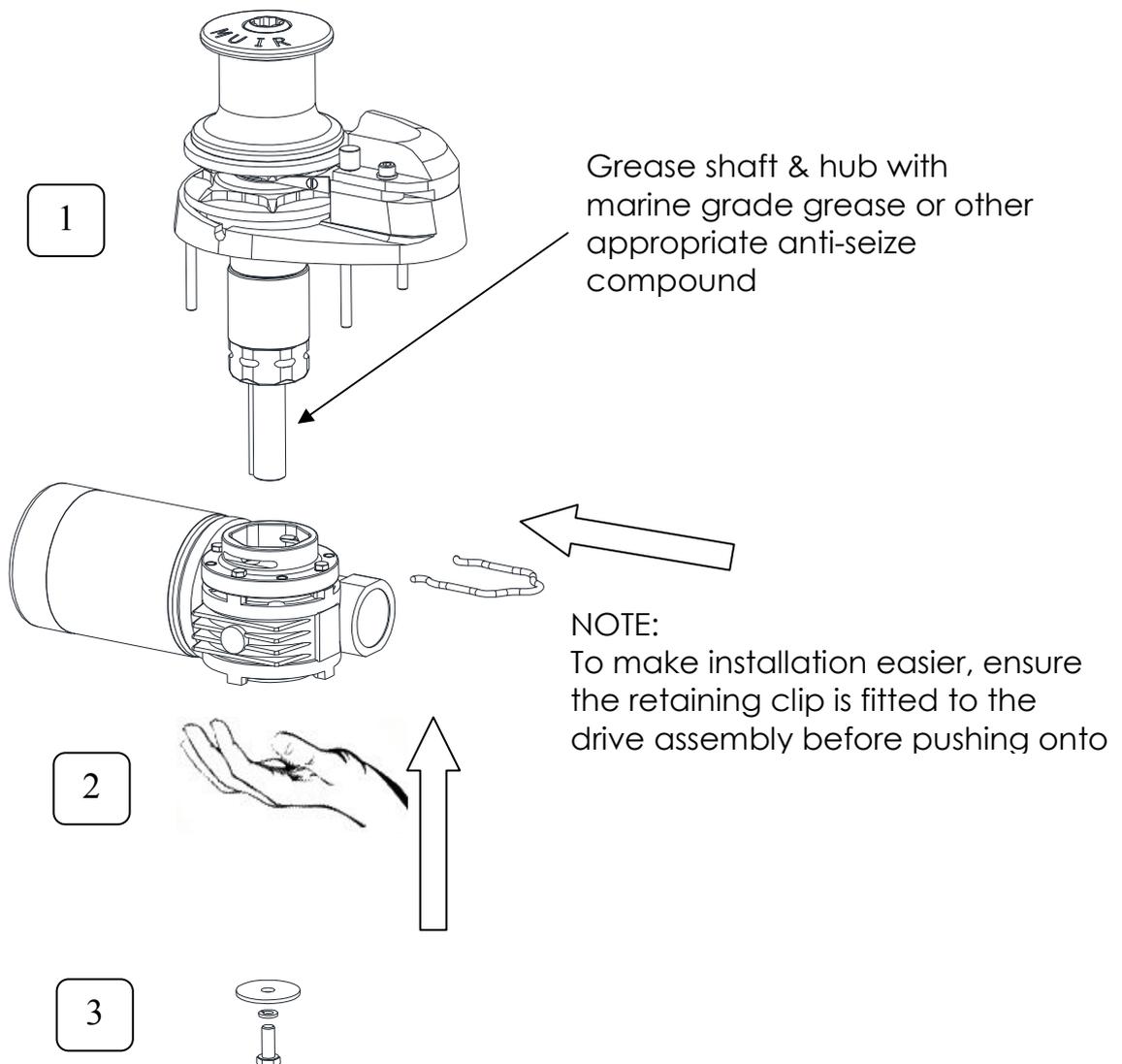
Figure (vi)

5. Grease shaft, key, and gearbox hub, slide geardrive onto shaft ensuring key is aligned. Rotate gearbox to preferred mounting position and push further up into the base adaptor until retaining clip is locked securely in the groove. (See installation diagram for Quick Fit Adaptor)
6. Apply Loctite 222 or equivalent and place washers and bolt in the end of the shaft and tighten.

NOTE: During assembly, grease all moving parts and the deck plate grease nipple with a Lithium/Teflon based grease. The motor/gear drive assembly should be protected with anti-corrosion film or grease tape.

REFERENCE GUIDE
WINDLASS INSTALLATION using QUICK FIT ADAPTOR

1. Mount Windlass to the deck using supplied deck bolts
2. From underneath slide Motor/Gearbox assembly into the base adapter making sure key and keyway are aligned, then push until retaining clip locks securely in the groove
3. Apply Loctite 222 or equivalent to the retaining bolt, then attach washers and bolt to the end of the shaft and tighten

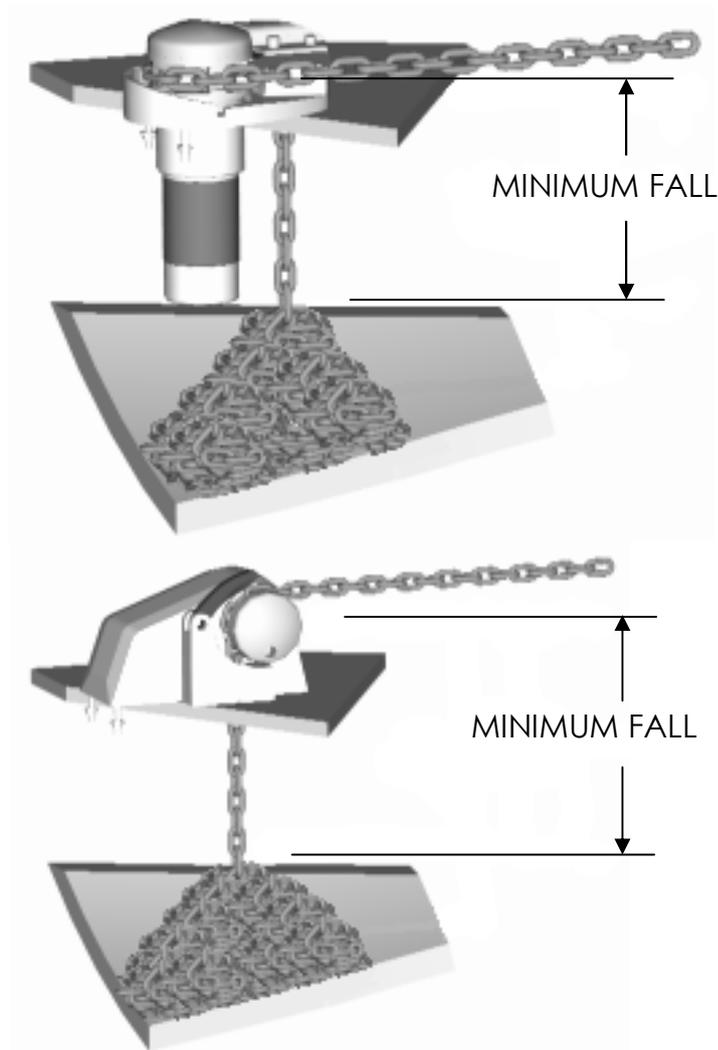


To disassemble:
 Remove the bottom bolt and washers, pull out the retaining clip and then slide down the Motor/Gearbox assembly.

DEPTH OF THE CHAIN LOCKER

Ensuring that the vertical distance, (minimum fall), between the underside of the deck and the top of the completely stored and heaped anchor rode in the locker will assist in determining the installation to suit your vessel. Refer to the fall depth diagrams and the options detailed below. It is also recommended that the chain be directed to the center of the chain locker. (See also water protection diagram on page 15.)

If your vessel does not meet the minimum fall requirements for a vertical windlass, contact your Muir retailer.



Vertical Windlass: The running gear, gypsy and capstan are positioned above the deck with the motor and gear drive below. Vertical windlasses operate at best with greater anchor rode fall than the horizontal windlass and a minimum fall of 300mm from top of stacked anchor rode is recommended. This is particularly important if using nylon line, which does not fold and stack as well as chain. Vertical windlasses minimise deck intrusion and the modern curved lines of the Muir windlass enhance the look of any vessel. A vertical windlass provides the advantages of a 180-degree wrap of the anchor rode around the gypsy.

Horizontal Windlass: Fully enclosed, above deck, this style is usually preferred where locker space is limited or additional fall is required. The motor and gear drive is fully enclosed in the housing with nothing protruding below deck. The horizontal windlass operates with optimum anchor rode fall of at least 300mm from the top of the stacked anchor rode, and due to the horizontal orientation of the gypsy higher above the deck there is additional fall provided. These units are ideally suited for vessels with less locker space.

| Vertical Windlass Model | Horizontal Windlass Model | Minimum Fall (Dist. Top of Pile) |
|-------------------------|---------------------------|----------------------------------|
| VR/VRC/VFF 600 | HR600 - 700 | 300 mm |
| VR/C 850 – 1250 & 2200 | HR1200 | 450 mm |
| VR/C 2500 – 3500 | HR2500 - 3500 | 650 mm |
| VR/C 4000 | HR4000 - 4200 | 800 mm |

HANDY HINTS

It is a common error to locate the windlass too far forward, or too close to the bulkhead, where there is insufficient room for chain and anchor stowage. The chain fall should be positioned in the centre of the chain locker to maximise the fall of the chain. If the chain falls alongside a bulkhead or onto the stem it will pyramid and be more likely to jam.

If the windlass requires positioning such that chain falls into an undesirable position, a metal tube can be fitted under the hawser to redirect the chain to a more suitable position. This pipe should be at least 2 times the diameter of the chain. It should also be as vertical as possible. Position the windlass in the best location with the chain hawser facing forward.

Ensure sufficient room to run electric cables to the windlass. Follow the installation instructions, including underdeck stiffening, deck camber, alignment, mounting blocks and sealing procedures. The gearbox and motor can be located in one of 8 positions.

ELECTRICAL

See Wiring Diagrams for wiring instructions.

Circuit breaker (must be fitted to ensure warranty)

If the windlass is overloaded or stalled the circuit breaker will automatically cut power to the windlass and protect the wiring and motor. The circuit breaker should not be used as an isolating switch, purely for safety reasons.

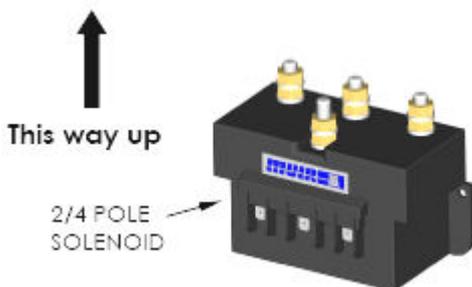
Deck Switches are best located out to either port or starboard or directly behind the windlass in a position where it can be easily reached with your foot or knee, preferably where you can view the anchor and chain coming aboard.

Isolating Switch should be fitted in an accessible position for safety, ideally close to the battery or switches. The isolating switch is not a circuit breaker.

Batteries are best located as close to the windlass as possible. Larger cables will reduce the voltage drop to the motor and the heat generated when running the windlass. Small diameter cables drop voltage considerably. Use the following table as a guide to your required wire size:

| Distance from battery to motor (m) | Cable Size | | Cable Diameter (mm) |
|------------------------------------|--------------------|-----|--------------------------|
| | (mm ²) | AWG | |
| 7 (23') | 25 | 4 | 8 (5/16") |
| 9 – 17 (30' – 55') | 70 | 1/0 | 12 – 15 (7/16" – 19/32") |

Rotation: Windlasses may be wired for single or dual direction, using single or dual deck switches for raising or lowering. Alternatively a remote control solenoid package with Toggle Switch, Hand Pendant or Auto Anchor is available. Contact your Muir Retailer for further details



Solenoid Installation

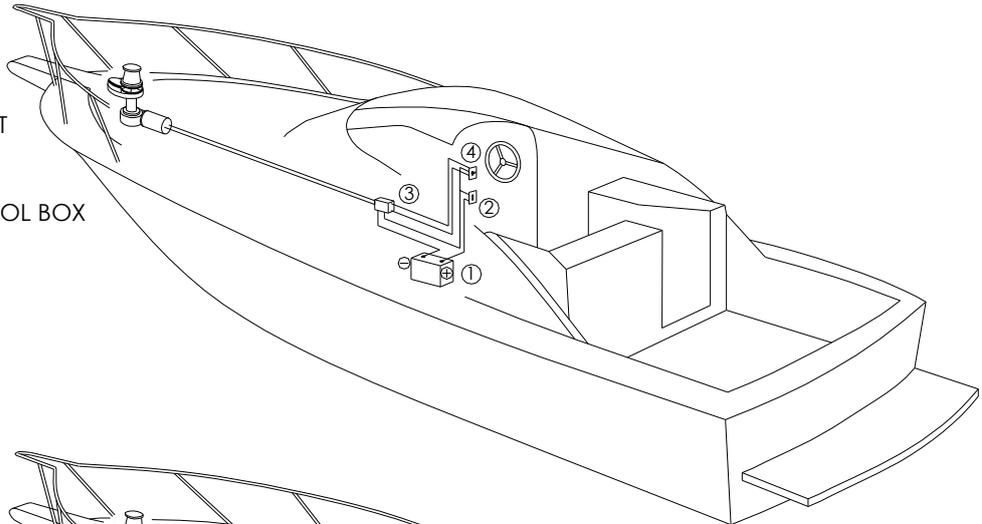
We recommend that the solenoid is installed in an upright position, where it has minimal exposure to sea water and is in close proximity to the electric motor of the windlass.

For wiring information, please refer to the included wiring diagram.

WIRING LAYOUT

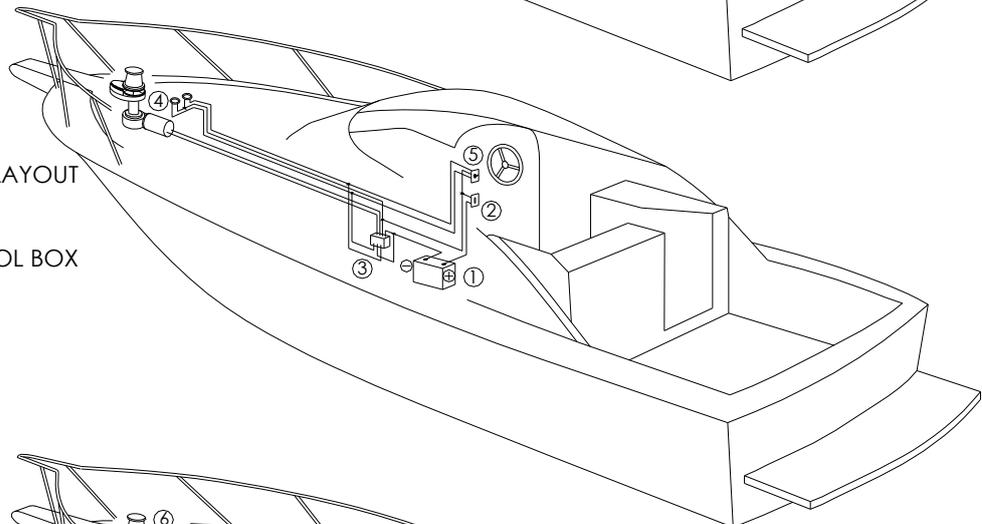
REMOTE SWITCH LAYOUT

1. BATTERY
2. CIRCUIT BREAKER
3. SOLENOID/CONTROL BOX
4. REMOTE SWITCH



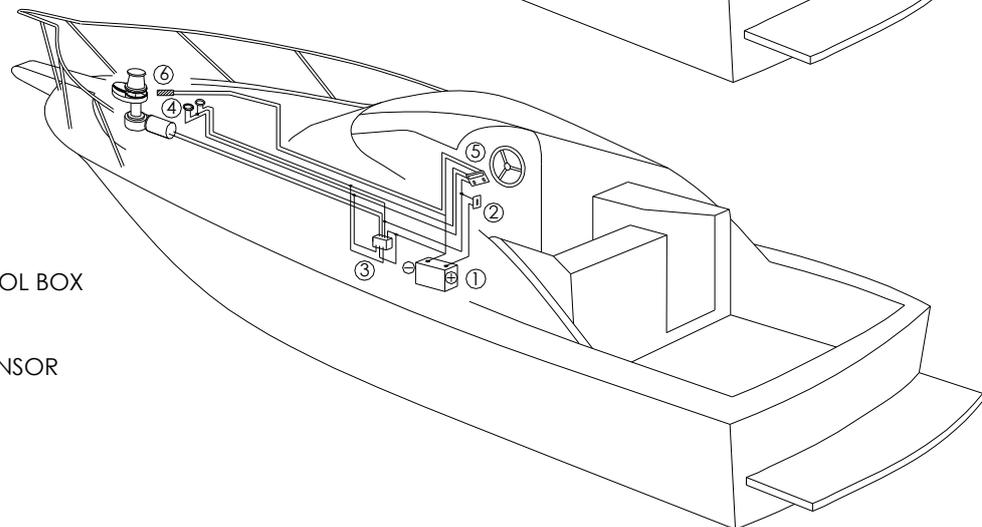
REMOTE / DECK SWITCH LAYOUT

1. BATTERY
2. CIRCUIT BREAKER
3. SOLENOID/CONTROL BOX
4. DECK SWITCHES
5. REMOTE SWITCH



AUTO ANCHOR LAYOUT

1. BATTERY
2. CIRCUIT BREAKER
3. SOLENOID/CONTROL BOX
4. DECK SWITCHES
5. AUTO ANCHOR
6. AUTO ANCHOR SENSOR



NOT TO BE USED AS WIRING DIAGRAMS

OPERATING INSTRUCTIONS – VR600 and VRC600

Manually releasing chain: To release the anchor rode, place the clutch handle into the clutch drive Bi-square as shown in the diagram at the bottom of the page and turn **anti-clockwise** to release the clutch brake. Let the anchor fall and control the run of the chain by tightening the clutch handle **clockwise** using the clutch mechanism as a brake.

Anchoring: When laying at anchor use a chain stopper, nylon/chain bridle or snubber line to prevent snatching and direct loading on the windlass main shaft. Never use the windlass as a mooring bollard.

Retrieving chain: Before operating the windlass tighten the clutch with the clutch handle in a **clockwise** direction, then remove the clutch handle. If the anchor is buried hard, motor forward to pull it free after hardening up on the windlass. This will ease the load on the windlass.

Rope hauling on the capstan: The capstan can be operated independently of the gypsy. Secure the anchor rode, (with a chainlock, gypsy lock or snubber), then release the clutch. The capstan may then be operated using the windlass motor.

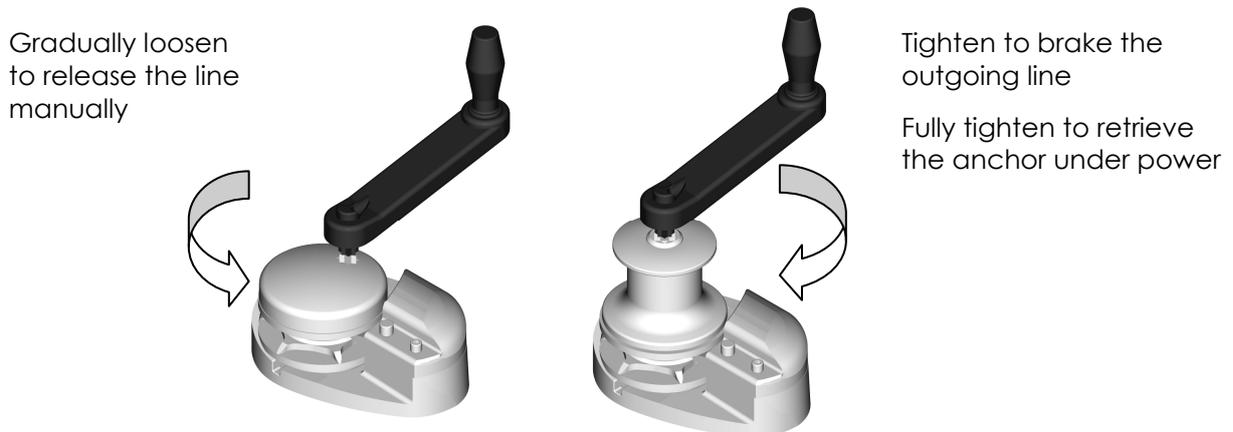
Electric operation: Releasing and retrieving the anchor rode is identical when operating an electric windlass. Always keep well clear of the windlass when releasing or retrieving chain and anchor. Keep fingers, hair and clothing well clear when the windlass is in operation.

Auto Anchor Launching: If the anchor roller can be positioned so that the anchor falls as soon as the windlass is reversed, the whole operation can then be carried out remotely. Remote switching controls are self centering and stop the windlass when the switch is released. Mark the anchor end of the chain at 2 and 5 metre (6.5' & 16.5') intervals to enable the operator to judge when the anchor is almost up. Go slowly for the last few metres of retrieval by letting go of the switch, rather than waiting for the anchor to fly up over the roller and bang tight, as this practice puts excessive load onto the bow roller, windlass and foredeck, so should be avoided.

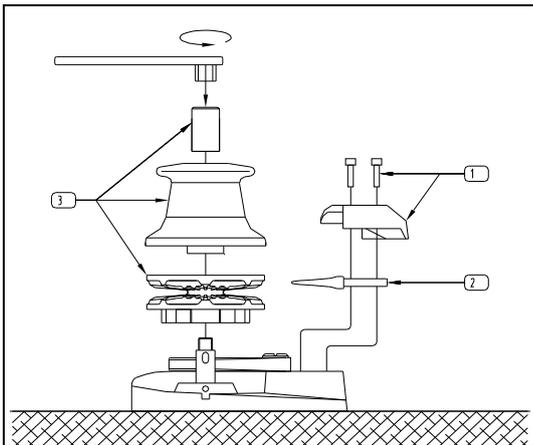
SERVICING

Rinsing all deck gear with fresh water after every excursion ensures that salt deposits and corrosion are kept to a minimum. We recommend that windlasses affixed to pleasure craft are stripped yearly and all moving parts cleaned and greased with a grease suitable for marine applications, (such as Duckhams Keenol or Castrol LMX). In the case of workboats and charter vessels we suggest that this maintenance is carried out more frequently. **Do not use soap based grease.**

The geardrive is filled and sealed at factory with long life synthetic oil that does not require replacement for the life of the geardrive.



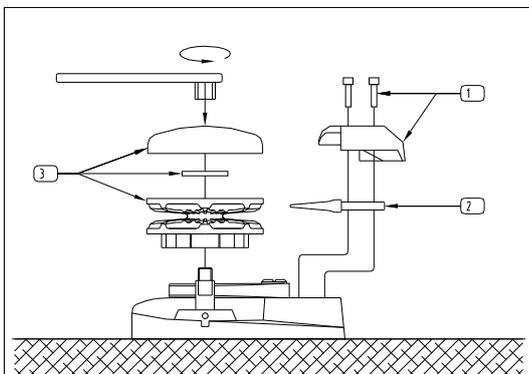
MAINTENANCE AND ASSEMBLY INSTRUCTIONS – VR600 and VRC600



Standard VRC600

For this you require the clutch handle, 3mm and 6mm allen keys and a marine grade grease.

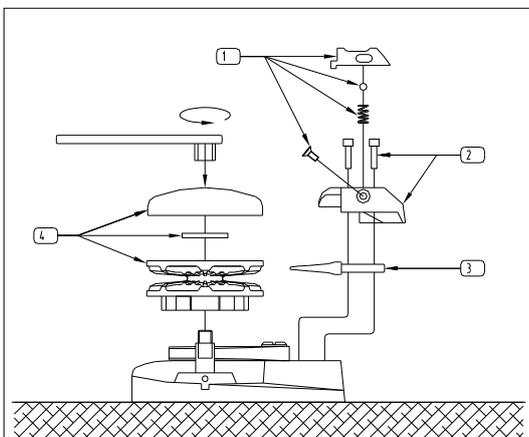
1. Remove two screws and chain cover.
2. Remove peeler.
3. Fully unscrew clutch nut and remove capstan. Remove key from shaft. Hold the peeler arm out and remove gypsy.
4. Repeat steps 1-3 in reverse order. Lubricate shaft, gypsy, drive cone and capstan.



Standard VR600

For this you require the clutch handle, 3mm and 6mm allen keys and a marine grade grease.

1. Remove two screws and chain cover.
2. Remove peeler.
3. Fully unscrew clutch nut and remove D washer. Hold the peeler arm out and remove gypsy.
4. Repeat steps 1-3 in reverse order. Lubricate shaft, gypsy and drive cone.



VR600 With Locking Pawl

For this you require the clutch handle, 3mm and 6mm allen keys, a small screwdriver and a marine grade grease.

1. Remove screw on side of chain cover. Carefully remove locking pawl, spring and ball bearing. (Spring and ball bearing may be stuck to the bottom of the locking pawl).
2. Remove two screws and chain cover.
3. Remove peeler.
4. Fully unscrew clutch nut and remove D washer. Hold the peeler arm out and remove gypsy.
5. Repeat steps 1-4 in reverse order. Lubricate shaft, gypsy and drive cone.

- The Motor/geardrive assembly should be protected with anti-corrosion film or grease tape.
- Check for any corrosion or paint chips and treat.
- Check motor terminals and clean.

OPERATING INSTRUCTIONS: VFF600

The concept of the freefall windlass is to deploy and freefall an anchor remotely from the helm station.

1. Engaging the down switch or reversing the windlass automatically releases the clutch allowing the chain gypsy to free wheel thus dropping the anchor.
2. Engaging the up switch of the windlass will automatically tighten the clutch allowing the winch to take up any slack in the anchor rode. **This must be done only when the anchor and all of the rode has touched the bottom and not whilst in freefall.**
3. Release the switch when sufficient slack in the anchor rode has been taken up.
4. To retrieve the anchor, operate the windlass in the up direction. It is also recommended that the vessel is motored into the wind/towards the anchor to minimise excessive load on the windlass.
5. If necessary the windlass can be powered down without freefall. This is done by releasing the grub screw and rotating the striker pawl 180 degrees. (*See Maintenance and Servicing 3a, Page 12*).
6. The clutch can also be operated manually using the above method. The clutch **has a left hand thread**, so to release the clutch turn the handle in a clockwise direction and to tighten turn the handle in an **anticlockwise direction**.
7. For the efficient operation of the windlass periodically **apply grease to the striker pawl** located on top of the chain pipe cover.
8. The Rope Chain Management System nylon fingerapplies pressure to the line and splice and must be tightly tensioned onto the gypsy without line fitted by releasing the grub screw and adjusting the finger pin by tightening anticlockwise.

IMPORTANT:

IT IS NECESSARY TO INSTALL AN ISOLATION SWITCH AS WELL AS A CIRCUIT BREAKER TO THE FREEFALL WINDLASSES TO ISOLATE THE WINDLASS WHEN NOT IN USE. This is to prevent the rope and chain from paying out if the winch is accidentally reversed.

MAINTENANCE AND SERVICING

VFF 600 Free Fall Windlass

1. Tools required

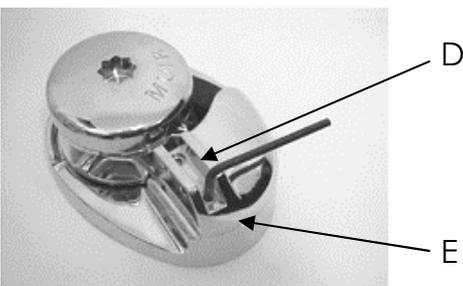
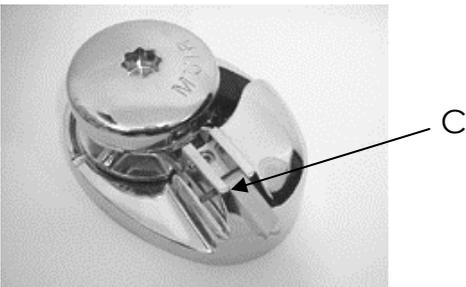
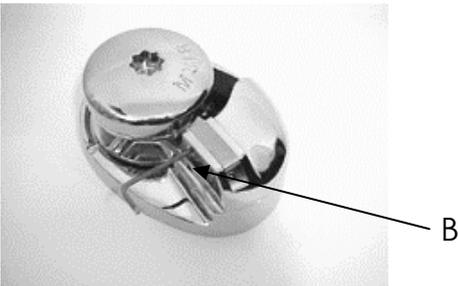
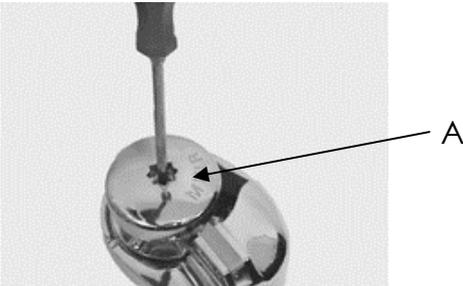
- (i) Muir clutch handle (P/N. F90-HANNYL0600)
- (ii) Phillips Head screw driver
- (iii) Flat blade screw driver
- (iv) 6mm (1/4") Allen key
- (v) 3mm (1/8") Allen key
- (vi) 3/16" Pin punch
- (vii) VFF 600 exploded view Dwg. K08-FREVFF0600

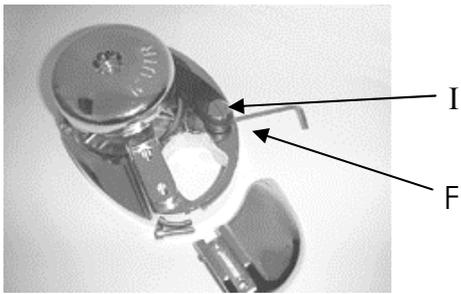
2. **Removing clutch nut retaining washer** (P/N. P21-304020.0007.005) & screw (P/N. S33-30406.00012). Place Flat blade screwdriver (A) into slot screw and then turn anti-clock wise to remove.

- 3a. **Removing declutching pawl** (P/N. P13-PWL303VFF600A). Place 3mm (1/8") Allen key (B) into grub screw and then turn anti-clock wise to release.

- 3b. **Removing 3/16" roll pin** (S93-PIN04.76025). Place 4mm (3/16") pin punch into point (C) and then tap carefully with a hammer to remove.

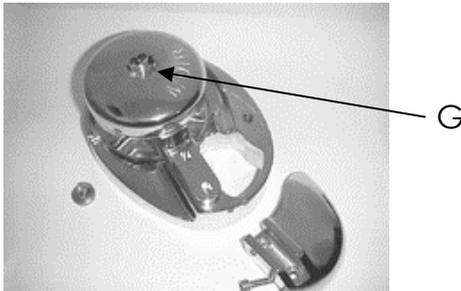
4. **Removing chain cover** (P/N. P05-CCV3160600FF). Place 6mm (1/4") Allen key into (D) & (E) socket head cap screw (P/N. S45-30406.35025) and then turn anti-clock wise to remove. Now the chain cover can be removed.



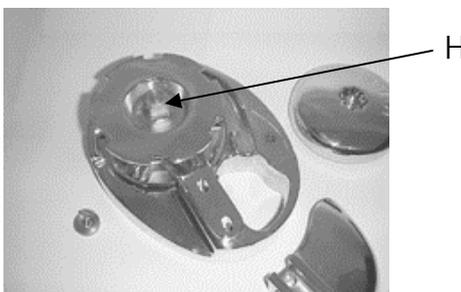


5. **Removing PVC finger** (P/N. R40-FGR3160600A). Place 3mm (1/8") allen key into (F) grub screw (P/N. S35-30406.35BSW006) and then turn anti-clock wise to remove. The finger can now be removed.

Re-assembly: Tensioning the finger: Place flat bladed screwdriver into (I) slot of Pin, then turn anti-clock wise 1/4 turn & hold. Then tighten (F) Grub screw.

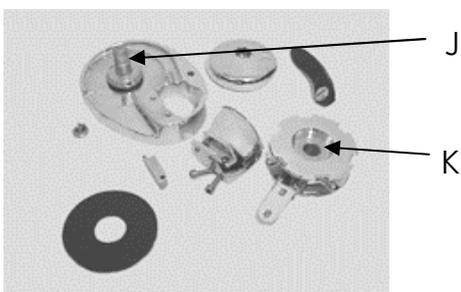


6. **Removing clutch cap** (P/N. P07-CLNBRZVFF600A1). Place Muir clutch handle into bi-square (G) and then turn **clockwise** (left hand thread) to remove.



7. **Removing gypsy** (P/N. P10-A0600), peeler (P/N. P05-PLR3160600) & stripper (P/N. P19-STR3040600A). These parts can now be slid off the main shaft (H).

Re-assembly: When placing gypsy back on the shaft make sure that the notches are on top.

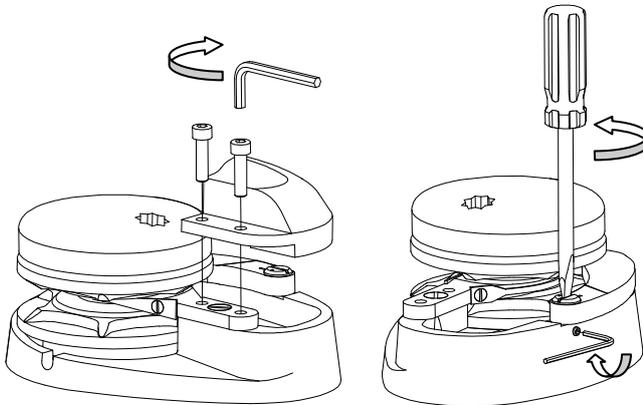


- Before re-assembly, grease the exposed main shaft/cone (J) & gypsy bore (K).
- The Motor/geardrive assembly should be protected with anti-corrosion film or grease tape.

ROPE CHAIN MANAGEMENT SYSTEM (RCMS) ADJUSTMENT

Firm tension of the finger is required to reduce rope (nylon line) slipping through gypsy. To adjust this tension (if line slippage is experienced) refer to the procedure below:

PROCEDURE:



Tools Required: Allen keys and a large flat screwdriver.

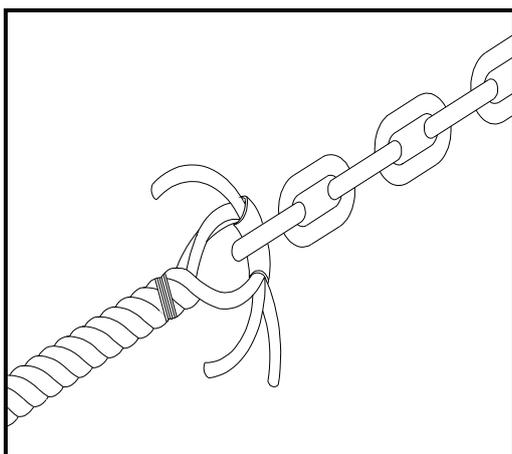
1. Undo the two socket head screws with an allen key to remove the chain cover.
2. Loosen the grub screw on the side of base with an allen key for finger adjustment.
3. Turn screwdriver **anti-clockwise** to tension the spring. While holding the tension, re-tighten grub screw.
4. Reattach the chain cover to finish the adjustment.

Line Care

Using the wrong type of line may cause the line to jam or slip, causing excessive line wear. Muir Windlasses are designed to run on 3-strand nylon line (supplied by Muir) which has been specially treated with fabric softener to prevent it from hardening. It is recommended to soak your rope in fresh water containing fabric softener every 3 months.

In case of a rope jam, slacken off the windlass clutch to free the jammed line. When retrieving the anchor rode do not continue to run the windlass if the anchor or chain is jammed, as line slippage in the gypsy will cause damage to the line.

Rope/Chain Splice.



1. To stop rope unravelling, seize rope 400mm (16") from end with whipping twine. Unlay strands.
2. After placing 20mm (3/4") of heat shrink sleeve tubing through the last link of chain, pass one strand of rope through sleeve and chain from one side and the other two strands of rope from the opposite side. (See illustration).
3. While pulling all three strands tight, shrink the sleeve tightly onto the rope using a hairdryer or fan heater or by immersing in boiling water.
4. Remove seizing and complete back splice in normal manner for two full tucks. With a hot knife pare down the three strands by 1/3 and insert two further tucks. Pare down by another 1/3 and finish with two tucks. Cut any remaining tails.

TROUBLESHOOTING

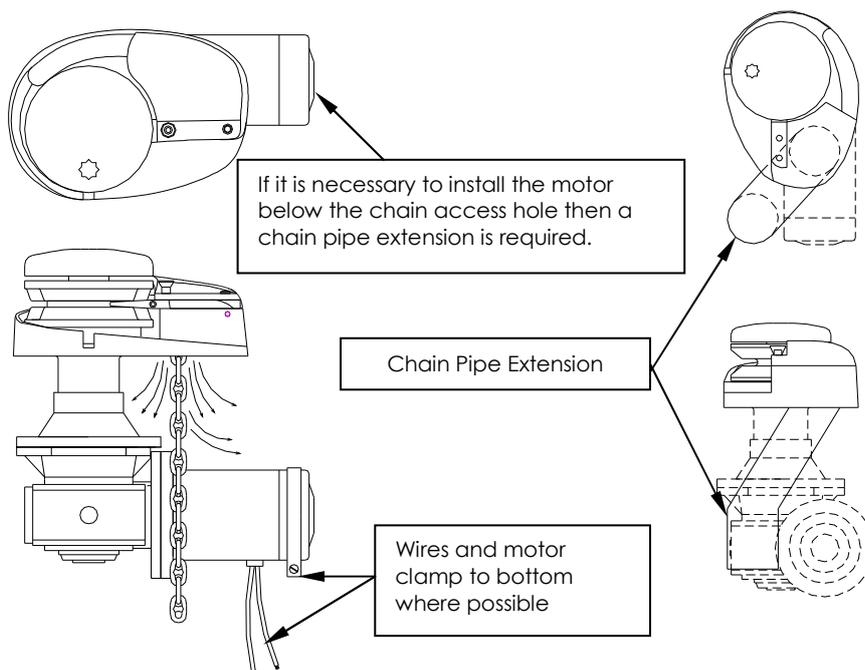
ELECTRICAL

1. Check the battery circuit breaker and ensure the isolating switch is on.
2. Check battery is charged up to 12 or 24 volts (as relevant).
3. Check that the foot switch plunger is contacting.
4. Check remote control solenoid is contacting. If this is clicking, the problem may be low voltage, a faulty solenoid or a wire not properly connected.
5. Check wiring between controls, solenoid and motor are intact.
6. If the motor will not turn after checking the above points, check that the motor bushes are not worn or sticking.

MECHANICAL

1. Check that the clutch above the chain gypsy is tightened to the chain gypsy drive using the manual handle supplied (refer to operating instructions section of this manual).
2. If the line slips check the tension on the finger and increase spring tension (refer to RCMS adjustment section of this manual).
3. Check the drive key on main shaft to gearbox output.
4. Check the drive key between the gearbox and motor input.

WATER PROTECTION DIAGRAM

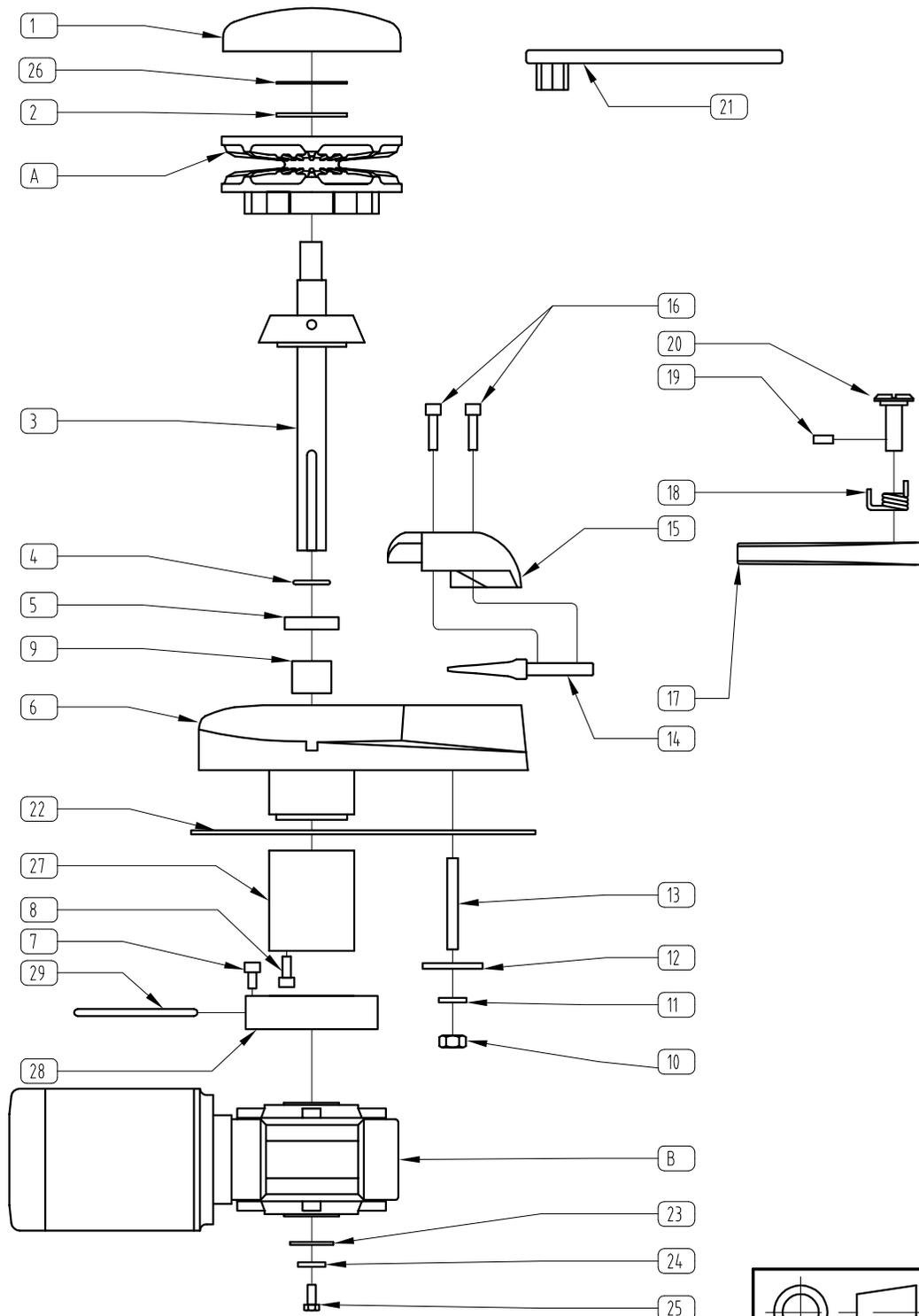


NOTE:

It is important to thoroughly lubricate all mating surfaces with grease suitable for marine applications.

Corrosion protection should be applied to the external surfaces of the motor, gearbox and adaptor and also in any areas that water may lie.

Recommended products for anti corrosion protection are Techtyl under body anti corrosion film and Denso grease tape.



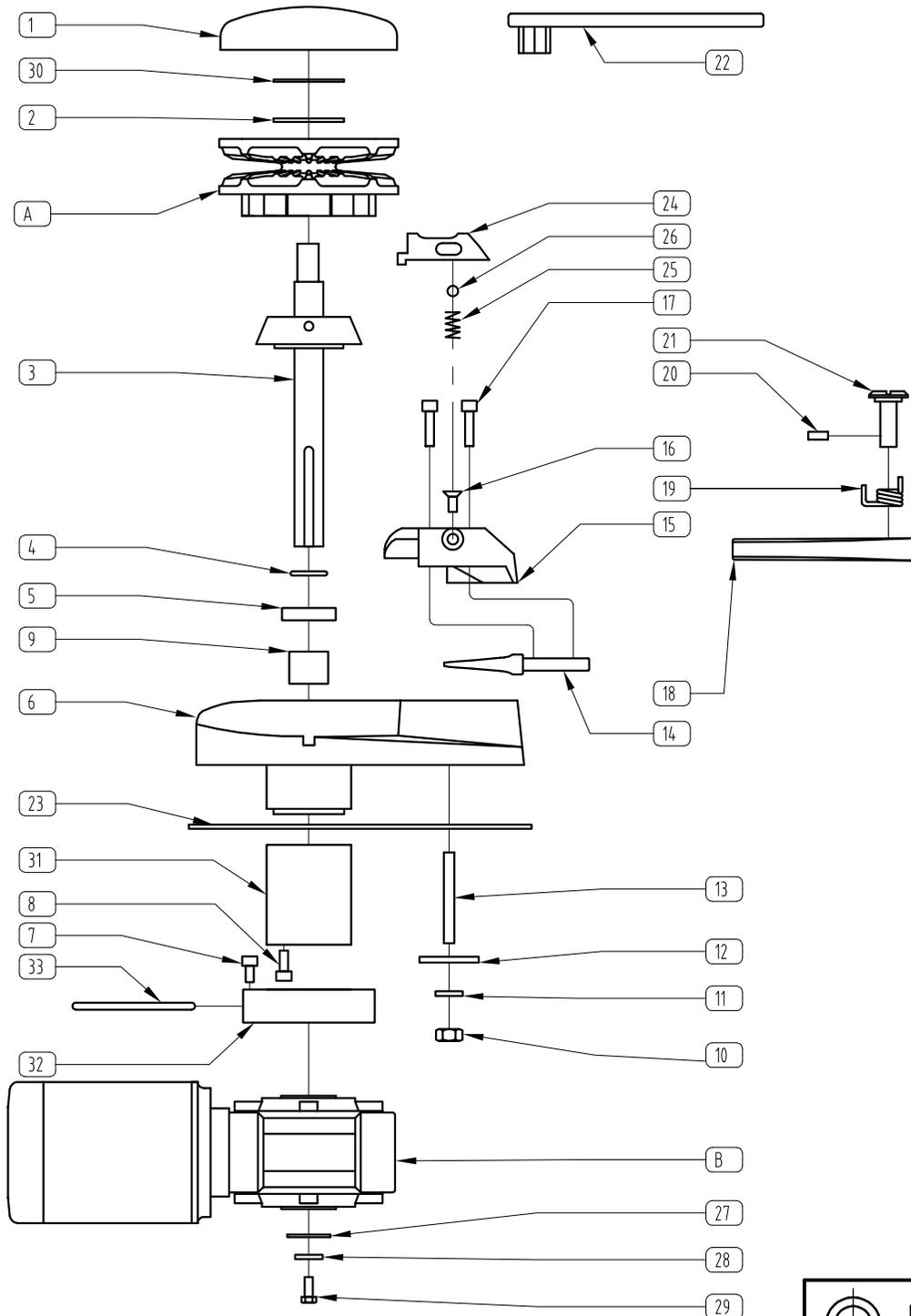
| ITEM | PART NUMBER | DESCRIPTION | QTY |
|------|---------------------|---|-----|
| 1 | P07-CLNBRZVR00600A | CLUTCH NUT BRONZE VR600A | 1 |
| 2 | P23-316031.8019.104 | SS304 'D' WASHER VR600- 1 1/4x 3/4x 5MM | 1 |
| 3 | K06-SFTVR00600A | SHAFT ASSEMBLY VR600A | 1 |
| 4 | R41-ORG03503201.6 | O' RING SEAL BS 026 | 1 |
| 5 | R42-SEA044031.86.4 | SEAL 30 X 45 X 7 (TC12491) | 1 |
| 6 | P22-BSE31600600A | BASE SS316 VR/C600A | 1 |
| 7 | S45-30406.00016 | SCREW SHCS SS304 6MM X 16MM | 4 |
| 8 | S45-30406.00020 | SCREW SHCS SS304 6MM X 20MM | 4 |
| 9 | R51-DU222532 | BASE BUSH DU SUIT SS VR/C 600 BASE | 1 |
| 10 | S20-30408.00 | NUT HEX SS304 8MM | 4 |
| 11 | S76-30408.00 | WASHER SPRING SS304 8MM | 4 |
| 12 | S75-30408.00017 | WASHER FLAT SS304 8MM X 17.0 MM X 1.2MM | 4 |
| 13 | P24-STD3040600A | STUD SS304 VR/C600A | 4 |
| 14 | P05-PLR3160600 | PEELER SS316 VR/C600,VFF600 | 1 |
| 15 | P05-CCV3160600S | CHAIN COVER SS316 VR/C600A | 1 |
| 16 | S45-30406.00025 | SCREW SHCS SS304 6MM X 25MM | 2 |
| 17 | R40-FGR3160600A | FINGER SS316 VR/C600A | 1 |
| 18 | S36-SPR304FGRATL | SPRING FINGER ATLANTICS | 1 |
| 19 | S35-30406.0006 | SCREW GRUB 304 M6 X 6MM | 1 |
| 20 | P15-PIN30419.05X27 | PIN - FINGER ATLANTICS | 1 |
| 21 | F90-HANNYL0600 | HANDLE NYLON CLUTCH 600 | 1 |
| 22 | P22-BSE31600600AB | BASE INSULATE GASKET FOR VR/C 600 | 1 |
| 23 | S75-31608.00024 | WASHER FLAT SS316 8MM 24MM OD | 1 |
| 24 | S76-31608.00 | WASHER SPRING SS316 8MM | 1 |
| 25 | S13-30408.00020 | BOLT HEX HD SS304 8MM X 20MM | 1 |
| 26 | P21-NOV032.0019.102 | WASHER NOVASTEEN 32MM X 19MM X 2MM | 1 |
| 27 | R50-QADP316060CAT | ADAPTOR "QUICK FIT" VR/C/VFF 600 - BASE SIDE | 1 |
| 28 | R50-QADP316060CAB | ADAPTOR "QUICK FIT" VR/C/VFF 600 - G/BOX SIDE | 1 |
| 29 | R50-QADP316060CAC | ADAPTOR "QUICK FIT" VR/C/VFF 600 - RETAINING CLIP | 1 |

A GYPSY
B MOTOR / GEARBOX ASSEMBLY

| | | | |
|--|------------------------------------|---|--|
| REV No. 0 | DESC. CR#1018 ATLANTIC TO STORM | BY. RS | DATE. 12-08-13 |
| WINDLASSES AUSTRALIA | | TITLE STORM VR600 EXPLODED VIEW | |
| TOLERANCES (mm) X. ± X.X ± X.XX ± UNLESS OTHERWISE SPECIFIED | | PART No. K08-STRMVR0600 | |
| MATERIAL FINISH | | DRN RS | DATE 12-08-13 |
| | | DRG No. K08-STRMVR0600 | SCALE NTS |
| | | APP1 | APP2 |
| | | SIZE A4 | © COPYRIGHT MUIR ENGINEERING PTY. LTD. |

C:\Wansett Drawings\K08\K08-STRMVR0600.dwg, 12/08/2013 2:26:48 PM, richard



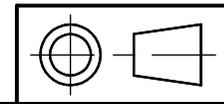


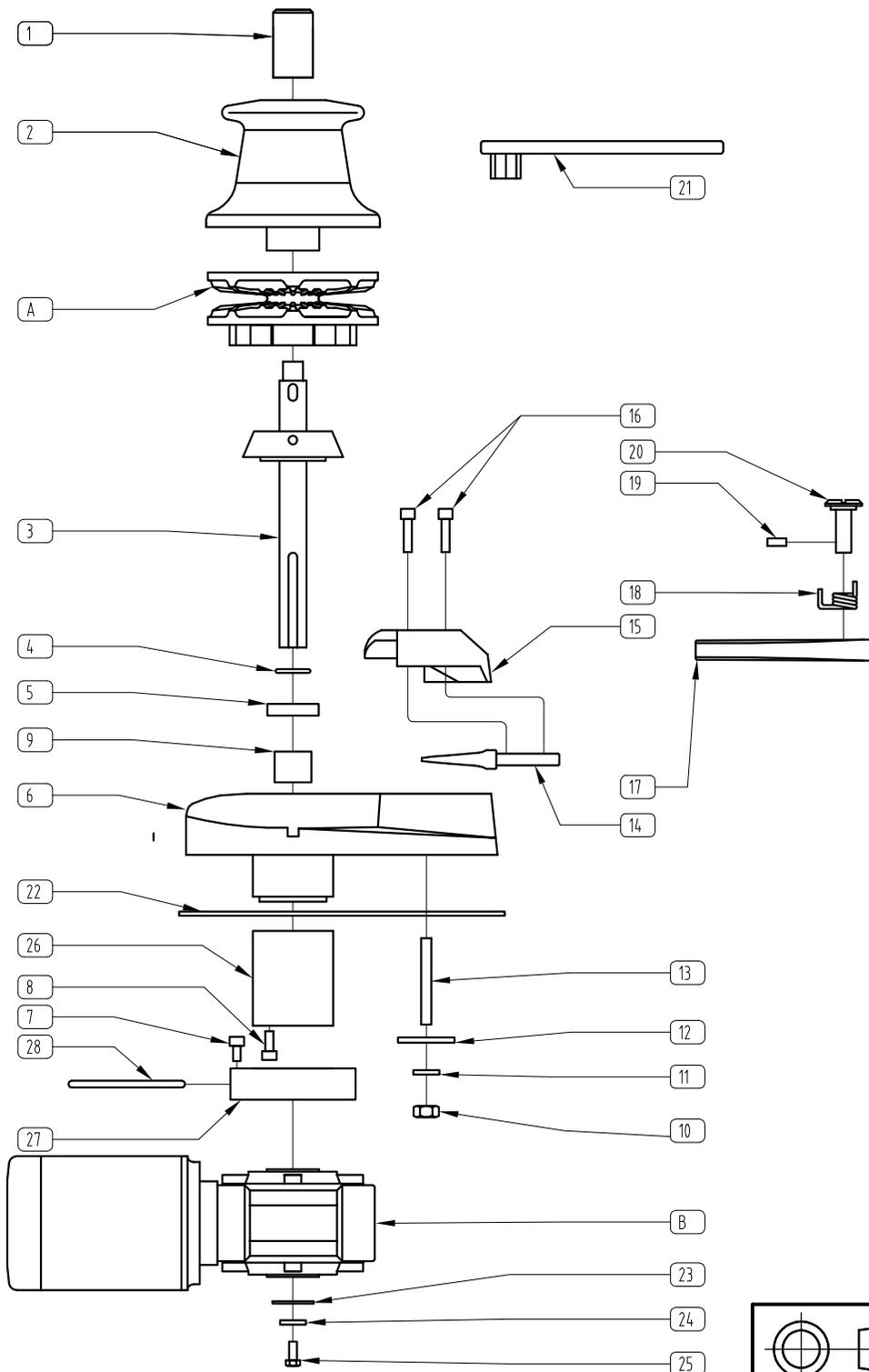
| ITEM | PART NUMBER | DESCRIPTION | QTY |
|------|---------------------|---|-----|
| 1 | P07-CLNBRZVR00600A | CLUTCH NUT BRONZE VR600A | 1 |
| 2 | P23-316031.8019.104 | SS304 'D' WASHER VR600- 1 1/4x 3/4x 5MM | 1 |
| 3 | K06-SFTVR00600A | SHAFT ASSEMBLY VR600A | 1 |
| 4 | R41-ORG03503201.6 | 'O' RING SEAL BS 026 | 1 |
| 5 | R42-SEA044031.86.4 | SEAL 30 X 45 X 7 (TC12491) | 1 |
| 6 | P22-BSE31600600A | BASE SS316 VR/C600A | 1 |
| 7 | S45-30406.00016 | SCREW SHCS SS304 6MM X 16MM | 4 |
| 8 | S45-30406.00020 | SCREW SHCS SS304 6MM X 20MM | 4 |
| 9 | R51-DU222532 | BASE BUSH DU SUIT SS VR/C 600 BASE | 1 |
| 10 | S20-30408.00 | NUT HEX SS304 8MM | 4 |
| 11 | S76-30408.00 | WASHER SPRING SS304 8MM | 4 |
| 12 | S75-30408.00017 | WASHER FLAT SS304 8MM X 17.0 MM X 1.2MM | 4 |
| 13 | P24-STD3040600A | STUD SS304 VR/C600A | 4 |
| 14 | P05-PLR3160600 | PEELER SS316 VR/C600,VFF600 | 1 |
| 15 | P05-CCV3160600AL | CHAIN COVER SS316 VR/C600A LOCKING PAWL | 1 |
| 16 | S44-31606.0025 | SCREW SHCS CSK 316 06MM X 25MM | 1 |
| 17 | S45-30406.00025 | SCREW SHCS SS304 6MM X 25MM | 2 |
| 18 | R40-FGR3160600A | FINGER SS316 VR/C600A | 1 |
| 19 | S36-SPR304FGRA TL | SPRING FINGER ATLANTICS | 1 |
| 20 | S35-30406.0006 | SCREW GRUB 304 M6 X 6MM | 1 |
| 21 | P15-PIN30419.05X27 | PIN - FINGER ATLANTICS | 1 |
| 22 | F90-HANNYL0600 | HANDLE NYLON CLUTCH 600 | 1 |
| 23 | P22-BSE31600600AB | BASE INSULATE GASKET FOR VR/C 600. | 1 |
| 24 | P13-316LOCV0600 | LOCKING PAWL VR/C600A | 1 |
| 25 | S36-SPR304PWLEAS | SPRING PAWL EASYWEIGH VR/C2500 | 1 |
| 26 | R45-BRGBALL05.55 | BALL BEARING 5.55mm STAINLESS STEEL | 1 |
| 27 | S75-31608.00024 | WASHER FLAT SS316 8MM 24MM OD | 1 |
| 28 | S76-31608.00 | WASHER SPRING SS316 8MM | 1 |
| 29 | S13-30408.00020 | BOLT HEX HD SS304 8MM X 20MM | 1 |
| 30 | P21-NOV032.0019.102 | WASHER NOVASTEEN 32MM X 19MM X 2MM | 1 |
| 31 | R50-QADP3160600AT | ADAPTOR "QUICK FIT" VR/C/VFF 600 - BASE SIDE | 1 |
| 32 | R50-QADP3160600AB | ADAPTOR "QUICK FIT" VR/C/VFF 600 - G/BOX SIDE | 1 |
| 33 | R50-QADP3160600AC | ADAPTOR "QUICK FIT" VR/C/VFF 600 - RETAINING CLIP | 1 |

A GYPSY
B MOTOR / GEARBOX ASSEMBLY

| | | | |
|--|-------------------------------------|---|----------------------------|
| REV No. 0 | DESC. CR# 1018 ATLANTIC TO STORM | BY. RS | DATE. 12/08/13 |
| | | WINDLASSES AUSTRALIA | |
| TOLERANCES (mm) X. ± 0.5 X.X ± 0.1 X.XX ± 0.025 UNLESS OTHERWISE SPECIFIED | | TITLE STORM VR600 LOCKING PAWL EXPLODED VIEW PART No. K08-STRMVR0600L | |
| MATERIAL | DRN RS | DATE 12-08-13 | DRG No. K08-STRMVR0600L |
| FINISH | SCALE NTS | APP1 | APP2 |
| | | | SIZE A4 |
| © COPYRIGHT MUIR ENGINEERING PTY. LTD. | | | |

C:\Wansoff Drawings\K08-K08\K08-STRMVR0600L.dwg, 12/08/2013, 2:37:35 PM, r_tchard



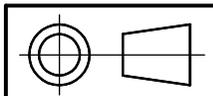


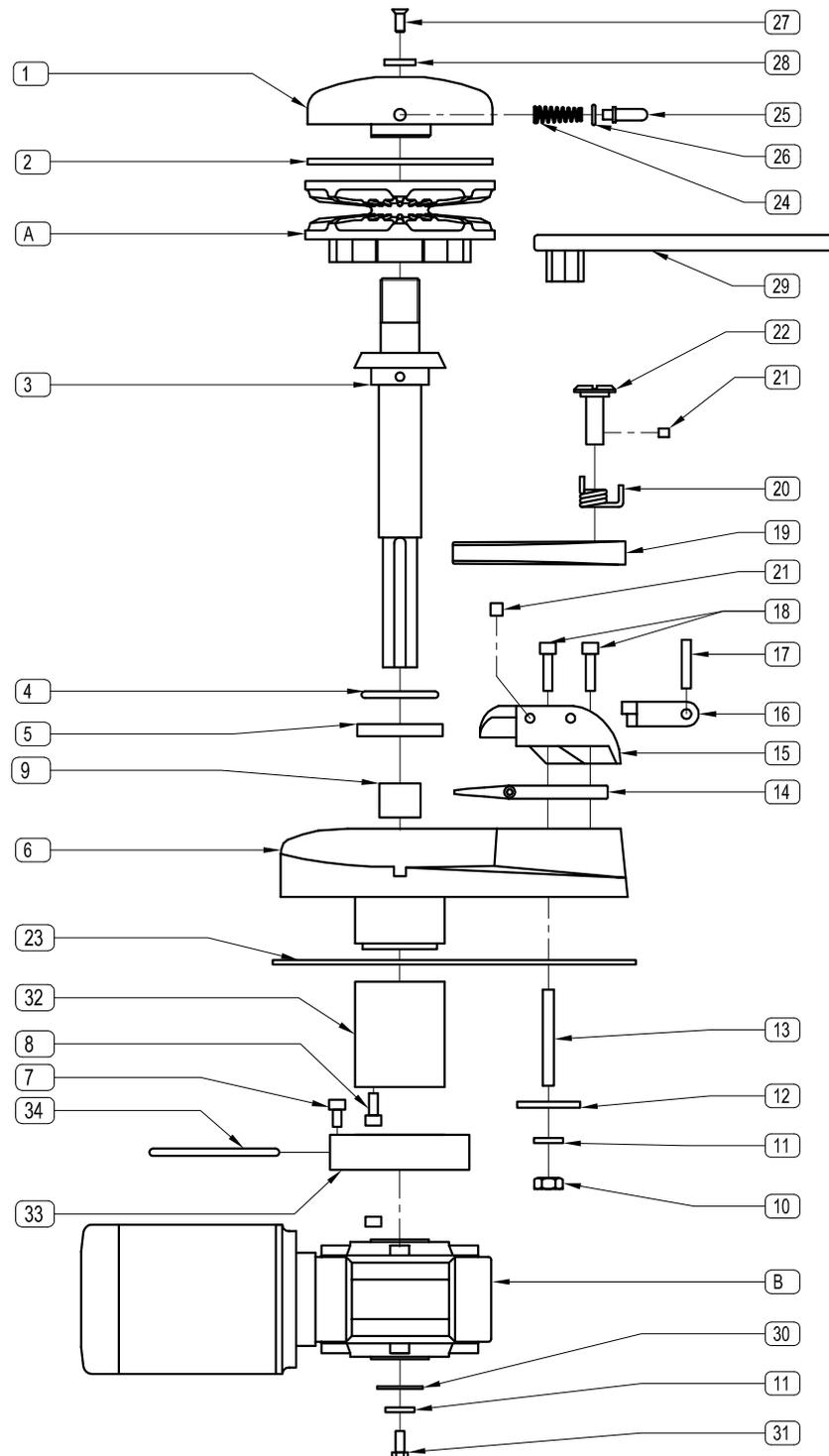
| ITEM | PART NUMBER | DESCRIPTION | QTY |
|------|---------------------|---|-----|
| 1 | P07-CLNBRZVRC00600A | CLUTCH NUT BRONZE VRC600A | 1 |
| 2 | P04-CAPBRZ00600A | CAPSTAN BRONZE VRC600A | 1 |
| 3 | K06-SFTVRC00600A | SHAFT ASSEMBLY VRC600A | 1 |
| 4 | R41-ORG03503201.6 | 'O' RING SEAL BS 026 | 1 |
| 5 | R42-SEA044031.86.4 | SEAL 30 X 45 X 7 (TC12491) | 1 |
| 6 | P22-BSE31600600A | BASE SS316 VR/C600A | 1 |
| 7 | S45-30406.00016 | SCREW SHCS SS304 6MM X 16MM | 4 |
| 8 | S45-30406.00020 | SCREW SHCS SS304 6MM X 20MM | 4 |
| 9 | R51-DU222532 | BASE BUSH DU SUIT SS VR/C 600 BASE | 1 |
| 10 | S20-30408.00 | NUT HEX SS304 8MM | 4 |
| 11 | S76-30408.00 | WASHER SPRING SS304 8MM | 4 |
| 12 | S75-30408.00017 | WASHER FLAT SS304 8MM X 17.0 MM X 1.2MM | 4 |
| 13 | P24-STD3040600A | STUD SS304 VR/C600A | 4 |
| 14 | P05-PLR3160600 | PEELER SS316 VR/C600,VFF600 | 1 |
| 15 | P05-CCV3160600A | CHAIN COVER SS316 VR/C600A | 1 |
| 16 | S45-30406.00025 | SCREW SHCS SS304 6MM X 25MM | 2 |
| 17 | R40-FGRPVC0600A | FINGER PVC VR/C600A | 1 |
| 18 | S36-SPR304FGRATL | SPRING FINGER ATLANTICS | 1 |
| 19 | S35-30406.0006 | SCREW GRUB 304 M6 X 6MM | 1 |
| 20 | P15-PIN30419.05X27 | PIN - FINGER ATLANTICS | 1 |
| 21 | F90-HANNYL0600 | HANDLE NYLON CLUTCH 600 | 1 |
| 22 | P22-BSE31600600AB | BASE INSULATE GASKET FOR VR/C 600 | 1 |
| 23 | S75-31608.00024 | WASHER FLAT SS316 8MM 24MM OD | 1 |
| 24 | S76-31608.00 | WASHER SPRING SS316 8MM | 1 |
| 25 | S13-31608.00020 | BOLT HEX HD SS316 8MM X 20MM | 1 |
| 26 | R50-QADP3160600AT | ADAPTOR "QUICK FIT" VR/C/VFF 600 - BASE SIDE | 1 |
| 27 | R50-QADP3160600AB | ADAPTOR "QUICK FIT" VR/C/VFF 600 - G/BOX SIDE | 1 |
| 28 | R50-QADP3160600AC | ADAPTOR "QUICK FIT" VR/C/VFF 600 - RETAINING CLIP | 1 |

A GYPSY
B MOTOR / GEARBOX ASSEMBLY

| | | | |
|--|-------------------------------------|--|--|
| REV No. 0 | DESC. CR# 1018 ATLANTIC TO STORM | BY. RS | DATE. 12/08/13 |
| WINDLASSES AUSTRALIA | | TITLE STORM VRC600 EXPLODED VIEW | |
| TOLERANCES (mm) X. ± 0.5 X.X ± 0.1 X.XX ± 0.025 UNLESS OTHERWISE SPECIFIED | | PART No. K08-STRMVRC0600 | |
| MATERIAL FINISH | | DRN RS | DATE 12/08/13 |
| | | DRG No. K08-STRMVRC0600 | SCALE NTS |
| | | APP1 | APP2 |
| | | SIZE A4 | © COPYRIGHT MUIR ENGINEERING PTY. LTD. |

DNV Certification Pty Ltd
 Quality Assured
 ISO 9001

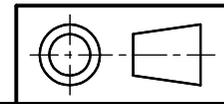




| ITEM | PART NUMBER | DESCRIPTION | QTY |
|------|---------------------|---|-----|
| 1 | P07-CLNBRZVFF600A1 | CLUTCH NUT BRONZE VFF600A SPRING MOD | 1 |
| 2 | R66-PVCVFF600 | WASHERS PVC VFF600 CLUTCH | 1 |
| 3 | K06-SFTVFF600A | SHAFT ASSEMBLY VFF600A | 1 |
| 4 | R41-ORG03503201.6 | O' RING SEAL (BS026) VR/C/VFF600 BASE | 1 |
| 5 | R42-SEA044031.86.4 | SEAL 45 X 30 X 7 (TC12491) VR/C/FF600 | 1 |
| 6 | P22-BSE31600600A | BASE SS316 VR/C600A | 1 |
| 7 | S45-30406.00016 | SCREW SHCS SS304 6mm X 16mm | 4 |
| 8 | S45-30406.00020 | SCREW SHCS SS304 6mm X 20mm | 4 |
| 9 | R51-DU222532 | BASE BUSH DU SUIT SS VR/C 600 BASE | 1 |
| 10 | S20-30408.00 | NUT HEX SS304 8mm | 4 |
| 11 | S76-30408.00 | WASHER SPRING SS304 8mm | 5 |
| 12 | S75-30408.00017 | WASHER FLAT SS304 8MM X 17.0 mm X 1.2mm | 4 |
| 13 | P24-STD3040600A | STUD SS304 VR/C600A M8 76mm | 4 |
| 14 | P05-PLR3160600 | PEELER 316 VR/C600 SPOON TYPE | 1 |
| 15 | P05-CCV3160600FF | CHAIN COVER SS316 VFF600A | 1 |
| 16 | P13-PWL303VFF600A | DECLUTCH PAWL VFF600A FREE FALL | 1 |
| 17 | S93-PIN04.76025 | ROLL PIN 3/16 X 1 316 SS | 1 |
| 18 | S45-30406.00025 | SCREW SHCS SS304 6mm X 25mm | 2 |
| 19 | R40-FGR3160600A | FINGER SS316 VR/C600A & H600 | 1 |
| 20 | S36-SPR304FGRATL | SPRING FINGER ATLANTICS | 1 |
| 21 | S35-30406.0006 | SCREW GRUB 304 6mm X 6mm | 2 |
| 22 | P15-PIN30419.05X27 | PIN - FINGER ATLANTICS 3/4"X27mm | 1 |
| 23 | P22-BSE31600600AB | BASE INSULATE GASKET FOR VR/C 600 | 1 |
| 24 | S36-SPR304VFF600B | SPRING PLUNGER VFF600 ATLANTICS SPG MOD | 1 |
| 25 | P15-PINAB209.52025B | PIN- PLUNGER VFF600A | 1 |
| 26 | R41-ORG00900502.0 | O' RING 9 X ID5 X 2mm VFF600 PLUNGER | 1 |
| 27 | S33-30406.00012 | SCREW CSK SL MT 304 6mm X 12mm | 1 |
| 28 | P21-304020.0007.005 | WASHER 304 OD20 X ID7 X 5mm VFF600 | 1 |
| 29 | F90-HANNYL0600 | HANDLE NYLON CLUTCH 600 | 1 |
| 30 | S75-30408.00024 | WASHER FLAT SS304 M8 x 24mm | 1 |
| 31 | S13-30408.00020 | BOLT HEX HD SS304 8mm X 20mm | 1 |
| 32 | R50-QADP3160600AT | ADAPTOR "QUICK FIT" VR/C/VFF 600 - BASE SIDE | 1 |
| 33 | R50-QADP3160600AB | ADAPTOR "QUICK FIT" VR/C/VFF 600 - G/BOX SIDE | 1 |
| 34 | R50-QADP3160600AC | ADAPTOR "QUICK FIT" VR/C/VFF 600 - RETAINING CLIP | 1 |

A: GYPSY
 B: MOTOR / GEARBOX ASSEMBLY

| | | | |
|--|------------------------------------|--|--|
| REV No. 1 | DESC. CR#1018 ATLANTIC TO STORM | BY. RS | DATE. 12-08-13 |
| WINDLASSES AUSTRALIA | | TITLE VFF 600 VERTICAL FREEFALL EXPLODED VIEW | |
| TOLERANCES (mm) X. ± 0.5 X.X ± 0.1 X.XX ± 0.025 UNLESS OTHERWISE SPECIFIED | | PART No. K08-FREVFF0600 | |
| MATERIAL FINISH | | DRN AC | DATE 07/04/02 |
| | | DRG No. K08-FREVFF0600 | SCALE NTS |
| | | APP1 | APP2 |
| | | SIZE A4 | © COPYRIGHT MUIR ENGINEERING PTY. LTD. |



C:\Wansoff Drawings\K08-K08-FREVFF0600.dwg, 12/08/2013 2:28:43 PM, richard

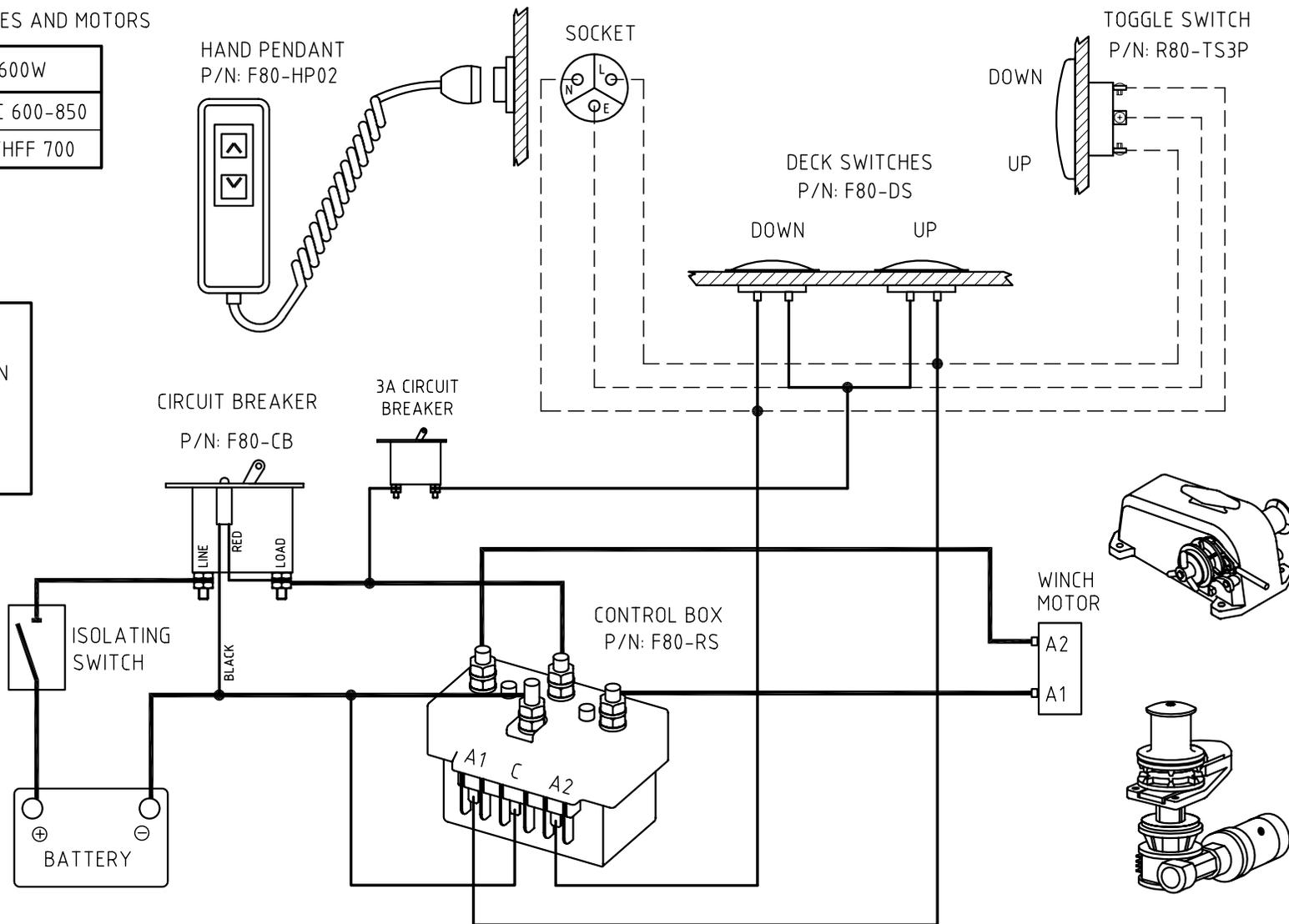


NORMALLY APPLIES TO THESE WINCHES AND MOTORS

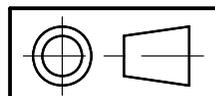
| | | |
|-------------|------------|--------------|
| MOTOR 12V | 200W | 600W |
| WINCH MODEL | VR/C 600 | VR/C 600-850 |
| | HR/HFF 600 | HR/HFF 700 |

CHAIN METER

NOTE:
REFER TO MUIR AUTO ANCHOR
OPERATION MANUAL FOR CHAIN
METER INSTALLATION WIRING
DIAGRAMS. THESE ARE
SUPPLIED WITH MUIR AUTO
ANCHOR KIT.



- REFER TO MANUAL FOR WIRING INDICATED BY HEAVY LINES
- LIGHTER LINES INDICATE LIGHT WIRING.
- - -** DASHED LINES INDICATE OPTIONAL WIRING.



| | |
|----------------------------|---------|
| TOLERANCES (mm) | |
| x. | ± 0.5 |
| x.x | ± 0.1 |
| x.xx | ± 0.025 |
| UNLESS OTHERWISE SPECIFIED | |
| MATERIAL | |
| FINISH | |

| | | | |
|--|------------------|---------------------|------------|
| muir WINDLASSES AUSTRALIA | | | |
| TITLE TWO TERMINAL MOTOR (REVERSING) WIRING DIAGRAM (POSITIVE ACTING SOLENOID) | | | |
| PART No. | | | |
| DRN JK | DATE 25/11/02 | DRG No. WIRE1076 | |
| SCALE NTS | APP1 JT | APP2 IS | SIZE A4 |
| © COPYRIGHT MUIR ENGINEERING PTY. LTD. | | | |

MAINTENANCE SCHEDULE

| INSTALLATION | DATE | PROCEDURE |
|------------------------------|------|--|
| At Installation | | See page 4/5 |
| 6 Months after installation | | <ul style="list-style-type: none"> • Check all bolts are tight • Check Grease tape/anti-corrosion film on Motor /geardrive |
| 12 Months after installation | | Remove chain wheel, clean cones then fully grease and lubrication. <ul style="list-style-type: none"> • VRC 600 – see page 10 • VR 600 – see page 10 • VFF 600 – see page 12 – 13 |
| 2 years after installation | | Remove chain wheel, clean cones then fully grease and lubrication. <ul style="list-style-type: none"> • VRC 600 – see page 10 • VR 600 – see page 10 • VFF 600 – see page 12 – 13 |
| 3 years after installation | | Remove chain wheel, clean cones then fully grease and lubrication. <ul style="list-style-type: none"> • VRC 600 – see page 10 • VR 600 – see page 10 • VFF 600 – see page 12 – 13 |
| 4 years after installation | | Full winch Service |

Warranty
Limited for period of Three years (First Owner)

We warrant each new product manufactured by us to be free from defects in material and workmanship for a period of 3 years (first Owner). This warranty shall become effective only upon receipt of a completed warranty registration, which shall identify the product so registered by serial number. This warranty shall remain in effect for a period of three (3) years from the date of purchase. For vessels in charter or hire the warranty is one (1) year due to various operators and overloading which may occur.

Conditions

While this warranty applies to defects in material and workmanship, it does not apply to:

- Normal worn parts or to damage caused by neglect, lack of maintenance, accident or improper service/installation or service by persons other than an authorised Muir representative.
- Muir shall not be responsible for failures due to products being used in applications that they are not intended for, or exceed the products performance specifications.
- For warranty claim, defective product must be returned to Muir for inspection.
- Muir will not be responsible for freight charges, removal or installation labour on warranty claims.
- Damage due to unsatisfactory storage or use of equipment prior to installation in the approved/intended manner.

Exclusions

Warranty is limited to twelve months for:

- Electric motors / controls / equipment
- Hydraulic pumps / controls / valves
- Weather seals
- Use on charter/hire/commercial boats

All incidental and/or consequential damages are excluded from this warranty. Warranties of merchantability and fitness are excluded from this warranty. Implied warranties are limited to the life of this warranty. Some countries do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above may not apply to you.

We reserve the right to improve the design or materials used on any product without assuming any obligation to modify any product previously manufactured or used.

Liability

Muir Engineering liability under this warranty shall be to the exclusion of all other warranties or liabilities (to the extent permitted bylaw). In particular (but without limitation):

Muir Engineering shall not be liable for:

Any indirect or consequential loss including (without limitation) any loss of anticipated profits, damage to reputation or goodwill, loss of expected future business, damages, costs or expenses payable to any third party or any other indirect losses. Any damage to yachts or equipment. Death or personal injury (unless caused by Muir Engineering negligence).



WARRANTY REGISTRATION CARD

Return To

MUIR ENGINEERING PTY. LTD.
 100 Browns Rd, Kingston
 Tasmania, Australia, 7050

**WARRANTY VOID UNLESS CIRCUIT
 BREAKER OR RELIEF VALVE FITTED**

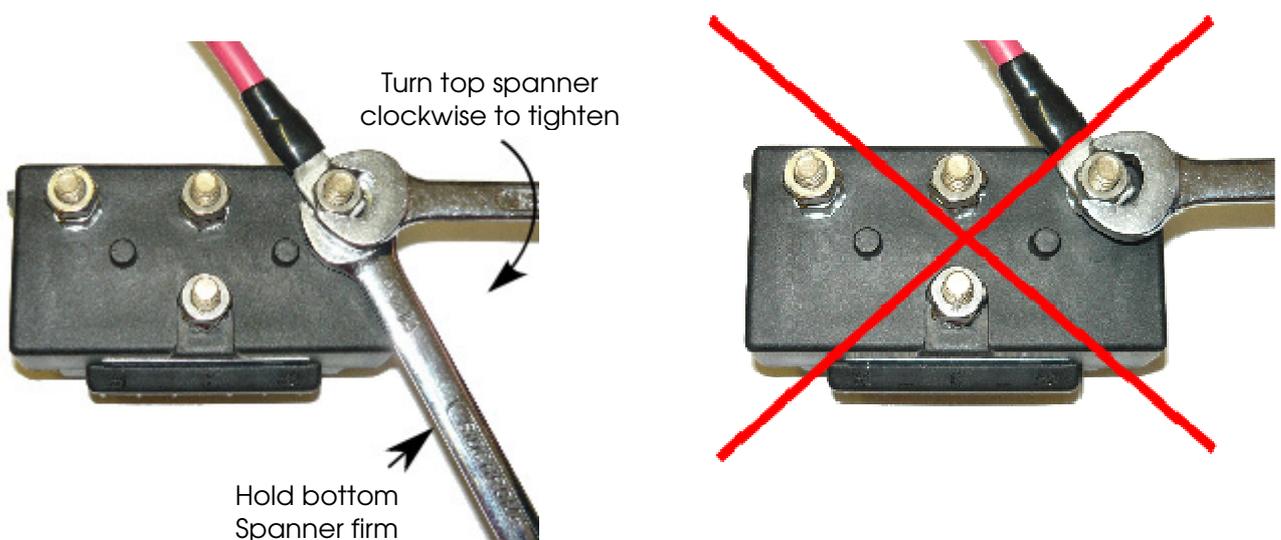
| |
|--------------------------|
| Customer / Company Name: |
| Contact (if Company): |
| Address: |
| Phone / Email: |

| |
|---|
| Winch Model: |
| Serial Number: |
| Purchase Date: <div style="text-align: center; font-size: 1.2em;"> dd / mm / yyyy </div> |
| Purchased From: |
| Invoice Number / Receipt Number / Proof of Purchase: |

WARNING

Do not over tighten terminal nuts.
It may cause internal damage.
Ensure bottom nut is held with a spanner
when tightening top nut.

Please apply this method to all
reversing solenoids, circuit breakers
and motor terminals.



Correct method using 2 spanners. Incorrect method using 1 spanner.



Head Office:

100 Browns Road,
Kingston Tasmania,
Australia 7050

Tel Int: +61 (0) 3 6229 0600

Fax Int: +61 (0) 3 6229 7030

Email: info@muir.com.au

www.muir.com.au

WINDLASS
SERIAL NUMBER

© 2013 Muir Engineering Pty. Ltd. Muir reserves the right to alter specifications without notice. All rights reserved.

While all due care and attention has been taken in the preparation of this manual no responsibility shall be taken for errors or omissions.